

## Classify Stage Inventory Model with Decreasing Demand and Unpredictable Deterioration

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### ABSTRACT:

Business inventory is spread profusely throughout the economy, predominately in manufacturing, wholesaling, and retailing organizations. Manufacturing organizations always transform raw materials into final products, while service organizations only use materials as an adjunct to their final products. The effective management of inventory is crucial to the performance of many organizations. It can have serious implications for the finance, production, and marketing functions of any organizations. Finance is influenced through liquidity and return on investment, production through efficiency and cost of operations, and marketing through sales and customer relations. In this paper, the devoted to the development of an order level inventory model with decreasing demand and unpredictable deterioration. The demand rate is linearly decreasing function of time. The deterioration rate has been taken of the form  $\theta(t) = \alpha\beta t^{\beta-1}$ . The production rate has been assumed proportional to demand rate.

### KEY WORDS:

### INTRODUCTION:

Many of the physical goods undergo decay or deterioration over time. Commodities such as fruits, vegetables, and foodstuffs are subject to direct spoilage during storage period. The highly volatile liquids such as gasoline, alcohol, and turpentine undergo physical depletion over time through the process of evaporation. The electronic goods, radioactive substances, photographic film, and grain deteriorate through a gradual loss of potential or utility with passage of time. The deteriorated items repairing is a major problem in the supply chain of most of the business organizations. Traditionally, management devoted more time to the expenditure of moneys for personnel, plant and equipment than for materials. Designing, financing, manufacturing of materials is crucial to the performance of many organizations therefore they are the major organizational functions. Materials were thought of as cheap, readily available, and infinitely plentiful. The realities of the market place have changed this myopic view and have added materials to the list of major organizational functions. The control and maintenance of inventory is a problem common to all organizations in any sectors of the economy. The problem of inventory is a problem common. The problem of inventory does not confine themselves to profit-making institutions but like wise are encountered by social and non-profit institutions. Inventories are common to farms, manufactures, wholesalers, retailers, hospitals, churches, prisons, zoos, universities and national, state and local governments. Indeed, inventories are also relevant to the family unit in relation to food, clothing, medicines, toiletries and so forth. Most of the earlier inventory models consider that demand rate is constant. This is a feature of static environment, while in today's dynamic environment most of the things are not constant. In real life situations generally demand for items increases with time. Most of the companies are working towards increasing demand of their items with time.

**REVIEW OF LITERATURE:**

In a few of these works, deterioration rate is not constant. For example, Chen [J.M. Chen, 1998] proposed an inflationary model with time proportional demand and Weibull distribution for deteriorating items using dynamic programming. Sana [2011] proposed a model which deals with a stochastic economic order quantity (EOQ) model over a finite time horizon where uniform demand over the replenishment period is price dependent. The selling price is assumed to be a random variable that follows a probability density function. Moreover, the article suggests a new function regarding price-dependent demand. Sana [2010] also presented another EOQ model over an infinite time horizon for perishable items where demand is price dependent and partial backorder is permitted. Based on the partial backlogging and lost sale cases, the author develops the criterion for the optimal solution for the replenishment schedule and proves that the optimal ordering policy is unique. Balkhi [2004] presented a production lot-size inventory model where the production, demand, and deterioration rates are known, continuous, and differentiable functions of time. Shortages are allowed, but only a fraction of the stockout is backordered, and the rest is lost. De and Sana [2013] developed a research that deals with a backorder EOQ model with promotional index for fuzzy decision variables. Here, a profit function is developed, where the function itself is the function of the power of promotional index (PI) and the order quantity; the shortage quantity and the PI are the decision variables. The demand rate is operationally related to PI variables and the model has been split into two types for the multiplication and addition operations. Lo et al. [2009] introduced an integrated production-inventory model with imperfect production processes and Weibull distribution deterioration under inflation from the perspectives of both the manufacturer and the retailer. Sana [2012] developed an EOQ model to determine the retailer’s optimal order quantity for similar products. It is assumed that the amount of display space is limited and the demand of the products depends on the display stock level and the initiatives of sales staff where more stock of one product makes a negative impression of the other product. Roy Chowdhury et al. [2014] presented an inventory model for perishable items with stock and advertisement sensitive demand. Singh and Pattnayak [2014] developed a two-warehouse inventory model for deteriorating items with linear demand under conditionally permissible delay in payment. Sivashankari and Panayappan [2014] studied a production-inventory model with reworking of imperfect production, scrap, and shortages. Effect of inflation and time value of money in inventory problems is well established. The initial attempt in this direction was made by Buzacott [1975]. He dealt with an EOQ model under inflation subject to different types of pricing policies. Soleimani-Amiri et al. [2014] compared two methods for calculating the optimal total cost in an inventory model with time value of money and inflation for deteriorating items. Hou [2006] developed an inflation model for deteriorating items with stock-dependent consumption rate and completely backordered shortages by assuming a constant length of replenishment cycles and a constant fraction of the shortage length with respect to the cycle. Chern et al. [2008] proposed partial backlogging inventory lot-size models for deteriorating items with fluctuating demand under inflation.

**ASSUMPTIONS AND NOTATIONS:**

The present inventory model has been developed under the following assumption and notations.

1. The demand rate  $d(t) = a - bt$ ,  $a$  and  $b$  are constants and  $a \gg b$ , is a decreasing function of time.
2. The replenishment rate is  $r(t) = \gamma d(t)$ , where  $\gamma > 1$  is a constant.
3. The deterioration rate is  $\theta(t) = \alpha \beta t^{\beta-1}$ ,  $\sigma < \alpha < 1$ ,  $t < 0$ ,  $\beta \geq 1$ .
4. The lead time is zero and shortages are not allowed
5. The deteriorated items are neither replaced nor repaired during the cycle time.
6.  $C$  is unit cost,  $C_1$  is the unit holding cost per time,  $A$  is the ordering cost which is fixed,  $T$  is the cycle time and  $TC$  is the total cost per unit time.

**MATHEMATICAL MODEL:**

Let  $q(t)$  be the inventory level at any time  $t$ ,  $0 \leq t \leq T$ . The governing differential equations of inventory system in the interval  $[0, T]$  are given by.

$$\frac{dq}{dt} + \theta(t)q = r(t) - d(t), \quad 0 \leq t \leq t_1 \quad \dots(1.1)$$

and 
$$\frac{dq}{dt} + \theta(t)q = -d(t), \quad t_1 \leq t \leq T \quad \dots(1.2)$$

The stock level is zero initially at the beginning of production time i.e.  $q(0) = 0$ . It continues up to the time  $t = t_1$  and stock with stock level  $S$ . Finally, the stock level reduces to zero at  $t = T$  due to demand and deterioration. This completes one cycle.

The objective is to obtain the optimal values of  $S$  and  $T$  subject to the decision unpredictable's  $t_1$  and  $T$ . By the substitution of values of  $d(t)$  and  $\theta(t)$  the equation (1.1) and (1.2) become

$$\frac{dq}{dt} + \alpha \beta t^{\beta-1} q = (y-1)(a - bt), \quad 0 \leq t \leq t_1 \quad \dots(1.3)$$

and 
$$\frac{dq}{dt} + \alpha \beta t^{\beta-1} q = -(a - bt), \quad t_1 \leq t \leq T \quad \dots(1.4)$$

The solution of equation (1.3) with the initial condition is given by

$$q = (y-1) \left[ at - \frac{bt^2}{2} + \frac{a\alpha t^{\beta+1}}{\beta+1} - \frac{\alpha bt^{\beta+2}}{\beta+2} \right] e^{-\alpha t^\beta} \quad \dots(1.5)$$

Similarly the solution of equation (1.4) is given by.

$$qe^{\alpha t^\beta} = \left( at - \frac{bt^2}{2} + \frac{a\alpha t^{\beta+1}}{\beta+2} \right) + c_2.$$

The condition  $q(t_1) = S$ , we get.

$$Se^{\alpha t_1^\beta} = \left( at_1 - \frac{bt_1^2}{2} + \frac{a\alpha t_1^{\beta+1}}{\beta+1} - \frac{\alpha bt_1^{\beta+2}}{\beta+2} \right) + c_2$$

This gives

$$\begin{aligned} c_2 &= S(1 - \alpha t_1^\beta) + \left( at_1 - \frac{bt_1^2}{2} + \frac{a\alpha t_1}{\beta+1} - \frac{\alpha bt_1}{\beta+2} \right) \\ \therefore q(t) &= - \left( at - \frac{bt^2}{2} + \frac{a\alpha t^{\beta+1}}{\beta+1} - \frac{\alpha bt}{\beta+2} \right) \\ &+ S(1 - \alpha t_1^\beta) + \left( at_1 - \frac{bt_1^2}{2} + \frac{a\alpha t_1^{\beta+1}}{\beta+1} - \frac{b\alpha t_1^{\beta+2}}{\beta+2} \right). \quad \dots(1.6) \end{aligned}$$

Using the condition  $q(T) = 0$  in (1.6) we get

$$\begin{aligned} S &= \frac{1}{(1 - \alpha t_1^\beta)} \left[ a \left( T - t_1 \frac{\alpha T^{\beta+1}}{\beta+1} - \frac{\alpha t_1^{\beta+1}}{\beta+1} \right) \right] \\ &- b \left( \frac{T^2 - t_1^2}{2} - \alpha \left( \frac{T^{\beta+2} - t_1^{\beta+2}}{\beta+2} \right) \right). \quad \dots(1.7) \end{aligned}$$

Now the average holding cost is given by

$$\begin{aligned}
 HC &= \frac{C_1}{T} \left[ \int_0^{t_1} q dt + \int_{t_1}^T q dt \right] \\
 &= \frac{C_1}{T} \left[ \int_0^{t_1} (\gamma - 1) \left[ AT - \frac{bt^2}{2} + \frac{a\alpha t^{\beta+1}}{(\beta+1)} - \frac{\alpha b t^{\beta+2}}{\beta+2} \right] [1 - \alpha t^\beta] dt \right. \\
 &\quad + \int_{t_1}^{T_1} [S(1 - \alpha t_1^\beta) + a(t_1 - t) - \frac{b}{2}(t_1^2 - t^2) \\
 &\quad + \frac{a\alpha}{\beta+1}(t_1^{\beta+1} - t^{\beta+1}) - \frac{\alpha b}{\beta+2}(t_1^{\beta+2} - t^{\beta+2})] dt \\
 &= \frac{C_1}{T} \left[ \frac{a}{2} \left\{ (\gamma - 1)t_1^2 - \frac{2\alpha\beta(\gamma - 1)}{(\beta+1)(\beta+2)} - \frac{(\gamma - 1)\alpha^2 t_1^{2\beta+2}}{(\beta+1)^2} \right. \right. \\
 &\quad \left. \left. + 2t_1 T - T^2 - t_1^2 + \frac{2\alpha}{\beta+1} \left( t_1^{\beta+1} T - \frac{\beta+2}{(\beta+2)} - \left( \frac{\beta+1}{\beta+2} \right) t_1^{\beta+2} \right) \right\} \right. \\
 &\quad \left. - \frac{b}{2} \left\{ \frac{(\gamma - 1)t_1^3}{3} - \frac{\alpha\beta(\gamma - 1)t_1^{\beta+3}}{(\beta+2)(\beta+3)} - \frac{2\alpha^2(\gamma - 1)t_1^{2\beta+3}}{(\beta+2)(\beta+3)} \right. \right. \\
 &\quad \left. \left. + t_1^2 T - \frac{T^3}{3} - \frac{2}{3} t_1^3 - \frac{2\alpha}{(\beta+2)} \left( t_1^{\beta+2} T - \frac{T^{\beta+3}}{\beta+3} - \frac{(\beta+2)}{(\beta+3)} t_1^{\beta+3} \right) + S(1 - \alpha t_1^\beta)(T - t_1) \right] \right].
 \end{aligned}$$

...(1.8)

The average deterioration cost per unit time is given by

$$\begin{aligned}
 DC &= \frac{C}{T} \left[ \int_0^{t_1} r(t) dt - \int_0^T d(t) dt \right] \\
 &= \frac{C}{T} \left[ \gamma \int_0^{t_1} (a - bt) dt - \int_0^T (a - bt) dt \right] \\
 &= \frac{C}{T} \left[ a(t_1 - T) - \frac{b}{2}(t_1^2 - T^2) \right].
 \end{aligned}$$

...(1.9)

The average cost of the inventory system is given by

$$\begin{aligned}
 TC &= HC + DC + A. \\
 &= \frac{C_1}{T} \left[ (\gamma - 1) \left[ \frac{at_1^2}{2} - \frac{bt_1^3}{6} - \frac{a\alpha\beta t_1^{\beta+2}}{(\beta+1)(\beta+2)} + \frac{b\alpha\beta t_1^{\beta+3}}{2(\beta+2)(\beta+3)} \right. \right. \\
 &\quad \left. \left. - \frac{a\alpha^2 t_1^{2\beta+2}}{2(\beta+1)^2} + \frac{b\alpha^2 t_1^{2\beta+3}}{(\beta+2)(\beta+3)} \right] + S(1 - \alpha t_1^\beta)(T - t_1) + a \left[ t_1 T - \frac{1}{2}(T^2 + t_1^2) \right] \right. \\
 &\quad \left. - \frac{b}{2} \left[ t_1^2 T - \frac{T^3}{3} - \frac{2}{3} T t_1^3 \right] + \frac{a\alpha}{(\beta+1)} \left( t_1^{\beta+1} T - \frac{T^{\beta+2}}{(\beta+2)} - t_1^{\beta+2} \frac{\beta+1}{\beta+1} \right) \right. \\
 &\quad \left. - \frac{\alpha b}{\beta+2} \left( t_1^{\beta+2} T - \frac{T^{\beta+3}}{\beta+3} - \frac{(\beta+2)^{\beta+3}}{(\beta+3)} t_1^{\beta+3} \right) \right] \\
 &= \frac{C_1}{T} \left[ \frac{a}{2} \left\{ (\gamma - 1)t_1^2 - \frac{2\alpha\beta(\gamma - 1)}{(\beta+1)(\beta+2)} - \frac{(\gamma - 1)\alpha^2 t_1^{2\beta+2}}{(\beta+1)^2} \right. \right.
 \end{aligned}$$

...(1.10)

$$\begin{aligned}
 &+ 2t_1T - T^2 - t_1^2 + \frac{2\alpha}{\beta+1} \left\{ t_1^{\beta+1}T - \frac{\beta+2}{(\beta+2)} - \left( \frac{\beta+1}{\beta+2} \right) t_1^{\beta+2} \right\} \\
 &- \frac{b}{2} \left\{ \frac{(\gamma-1)t_1^3}{3} - \frac{\alpha\beta(\gamma-1)t_1^{\beta+3}}{(\beta+2)(\beta+3)} - \frac{2\alpha^2(\gamma-1)t_1^{2\beta+3}}{(\beta+2)(\beta+3)} \right. \\
 &+ t_1^2T - \frac{T^3}{3} - \frac{2}{3}t^3 - \frac{2\alpha}{(\beta+2)} \left( t_1^{\beta+2}T - \frac{T^{\beta+3}}{\beta+3} - \frac{(\beta+2)}{(\beta+3)} t_1^{\beta+3} \right) + S(1-\alpha t_1^\beta)(T-t_1) \Big\}.
 \end{aligned}$$

...(1.11)

Now for the optimal values of  $TC$ , we have to differentiate  $TC$  w.r.t.  $t_1$  and  $T$  partially and put them equal to zero. Thus we have

$$\begin{aligned}
 &\frac{1}{T} \left[ \frac{a}{2} \left\{ 2(\gamma-1)t_1 - \frac{2(\gamma-1)\alpha^2 t_1^{2\beta+1}}{(\beta+1)} \right. \right. \\
 &+ 2T - 2t_1 + 2\alpha(t_1^\beta T - t_1^{\beta+1}) \Big\} \\
 &- \frac{b}{2} \left\{ (\gamma-1)t_1^2 - \frac{\alpha\beta(\gamma-1)t_1^{\beta+2}}{(\beta+2)} - \frac{2\alpha^2(\gamma-1)(2\beta+3)t_1^{2\beta+2}}{(\beta+2)(\beta+3)} \right. \\
 &+ 2t_1T - 2t^2 - 2\alpha(t_1^{\beta+1}T - t_1^{\beta+2}) + S(-1-\alpha\beta t_1^{\beta-1}T + \alpha(\beta+1)t_1^\beta) \Big] = 0,
 \end{aligned}$$

...(1.12)

$$\begin{aligned}
 &\left[ -\frac{1}{T^2} \frac{a}{2} \left\{ (\gamma-1)t_1^2 - \frac{2\alpha\beta(\gamma-1)}{(\beta+1)(\beta+2)} - \frac{(\gamma-1)\alpha^2 t_1^{2\beta+2}}{(\beta+1)^2} \right. \right. \\
 &- 1 + \frac{1}{T^2} t_1^2 + \frac{2\alpha}{\beta+1} \left( \frac{\beta+2}{T^2(\beta+2)} + \frac{1}{T^2} \left( \frac{\beta+1}{\beta+2} \right) t_1^{\beta+2} \right) \Big\} \\
 &- \frac{b}{2} \left\{ -\frac{(\gamma-1)t_1^3}{3T^2} + \frac{\alpha\beta(\gamma-1)t_1^{\beta+3}}{(\beta+2)(\beta+3)T^2} + \frac{2\alpha^2(\gamma-1)t_1^{2\beta+3}}{(\beta+2)(\beta+3)T^2} \right. \\
 &\left. \left. - \frac{2T}{3} + \frac{2}{3T^2} t^3 - \frac{2\alpha}{(\beta+2)} \left( -\frac{(\beta+2)T^{\beta+1}}{\beta+3} + \frac{(\beta+2)}{(\beta+3)T^2} t_1^{\beta+3} \right) + S(1-\alpha t_1^\beta) \frac{t_1}{T^2} \right] = 0.
 \end{aligned}$$

...(1.13)

The values of  $t_1$  and  $T$  obtained from (1.12) and (1.13) will be optimal provided they satisfy the inequalities

$$\begin{aligned}
 &\frac{\partial^2 TC}{\partial t_1^2} > 0, \quad \frac{\partial^2 TC}{\partial T^2} > 0 \\
 &\text{and} \quad \frac{\partial^2 TC}{\partial t_1^2} \cdot \frac{\partial^2 TC}{\partial T^2} - \left( \frac{\partial^2 TC}{\partial t_1 \partial T} \right)^2 > 0.
 \end{aligned}$$

These values of  $t_1$  and  $T$  will minimize the total average cost. These values can be obtained with the help of suitable numerical method.

**CONCLUSIONS:**

At this time, order level inventory model with linearly decreasing demand and unpredictable deterioration rate has been developed. For  $\beta=2$ , the model reduces to that of linear deterioration rate and for  $\beta=1$ , the model reduces to that of constant deterioration rate. The model further can be modified for the cases of partial backlogging and fully backlogging. The effect of inflation can also be studied on the present model. The present model can also be extended for other forms of demand rates. The concept of life time can also be included in the further extension of the present model.

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